



Dart Aerospace Ltd.
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D5575-041
Job Sheet 184522



Part No: D5575-041 Job Qty: 6 ea

Part Name: Deflector Assembly, Lower Cable Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5575 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

6314

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Small Fab-4	DAY 6	NOV 07 2018
110	Small Fab	6 pcs	11/2/18	11/2/18	0.00	2.60	Small Fab-3		
120	QC	6 pcs	11/2/18	11/2/18	0.00	0.00	QC5		
130	Packaging	6 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea	11/2/18	11/2/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH: NOV 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5575-1	Deflector, Lower Cable Cutter	6 Ea (1 ea)	90-Start up Operation	512377b
D5575-3	Break Away Tip, Lower Deflector	6 Ea (1 ea)	90-Start up Operation	512331b
MS20470AD4-12	Rivet	12 Ea (2 ea)	90-Start up Operation	FM130297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5575-1	6	2	0
	D5575-3	6	2	0
	MS20470AD4-12	12	453	0



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Container No: S125433



Part: D5575-041

Job No: 184522

Serial No/Batch: S125433

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/07/18

Plex 10/11/18 11:08 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Composite Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier Engineering Quality Other					
Date :		Step #:		QTY Effective :				MRB (QS1042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due				FAULT CATEGORY Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence					
				OTHER :					